CoatMasters[®]



A novel product formulation engineered to provide the highest performance in integral waterproofing protection.

Product Information

IMRAE

QUALITY THRU PRODUCT INNOVATION

IMRAE is proud to launch CoatMasters[®] 9007 Admixture for GFRC integral application providing effective water proofing, increases flexural strength, and densifies film properties upon cure. The results provide long term protection from efflorescence from various salt build-ups for many years.

CoatMasters® 9007 is a product of novel technology made from new generation of oligomeric silicon emulsions and other trade secret blends (patent pending), designed to protect GFRC from moisture and other type of fluid penetration. All products are compatible with most type of major cementitious mix design compositions.



Sample C (control) after 5 minutes



Sample X crystalline type admixture after 10 minutes



Sample I made CM9007 admixture (after 5-days)

Samples of precasted GFRC panels subjected to 70-lbs head force of water pressure on a ¼ inch thick square foot panels. From left-to-right, C-control (no waterproofing admixture); I-control mix design with CM 9007 @ 15-ozs/sack; and X-control mix design with crystalline water proofing type admixture.

Water penetrations were observed on samples C and X; however, no evidence of penetration was observed on sample I with CM9007 admixture.

The silicones or silanes used in the hydrophobisation of construction or construction materials can be subdivided into three classes:

- Monomeric alkyl alkoxy silanes
- Oligomeric alkyl alkoxy siloxanes
- Polymeric siloxanes

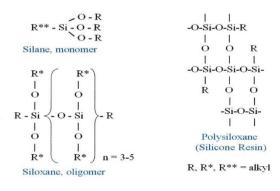


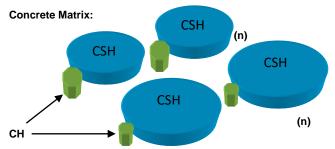
Illustration of standard cement reaction with water (using standard cement chemistry abbreviation)

Tricalcium Silicate (50-70% in cement):

 $C_3S(1) + 3H(1.34) \rightarrow CSH_4(1.75) + 2CH(0.61)$

Dicalcium Silicate:

 $\begin{array}{l} C_2S \left(1\right)+2H \left(1.49\right) \rightarrow CSH_4 \left(2.39\right) \text{ larger molecules formed than those from} \\ \text{tricalcium silicates} + CH \left(0.191\right) \text{ smaller molecules formed than those of tricalcium silicates} \end{array}$



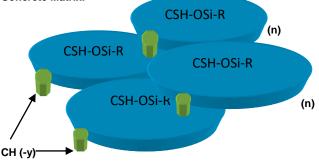
Integral admixture reaction on hydration of cement

Tricalcium Silicate: C₃S (1) + 4H (1.34) + R-O-Si (x) \rightarrow CSH₂-OSi-R (1.75 +x) + 2CH (0.37-y)

Dicalcium Silicate:

 $\begin{array}{l} C_2S\left(1\right)+3H\left(1.49\right)+R\text{-O-Si}\left(x\right) \rightarrow CSH2\text{-OSi-R}\left(2.39+x\right) \text{ much larger molecules formed than those from regular tricalcium silicates + CH (0.191-y) much smaller molecules formed than those of regular tricalcium silicates. Where (), x and y denotes approximate molar volumes \\ \end{array}$

Concrete Matrix:



Molecular structure determines key properties

The alkylated silicon reacts (R-O-Si) with the amorphous calcium silicate hydrate (CSH) increasing its molecular size, and thus reducing the molecular size of calcium hydroxides (CH) due to the "further" Ca/Si imbalance. In the concrete matrix the molecular structure of alkylated silicates blocks capillary pores which greatly reduces absorption of water. This creates tiny microscopic voids rendering the matrix breathable for passage only of water vapors.

Environmentally and Regulatory compliant water based system is also FDA compliant. All chemical materials used are verified and listed under CFR (Code of Federal Regulations) to be compliant at its cured state property.

The use of CoatMasters[®] 9007 admixture as an integral part of any cementitious composition totally eliminates the need for any VOC related add-on coating sealers, such as water repellants and acrylic type sealers.

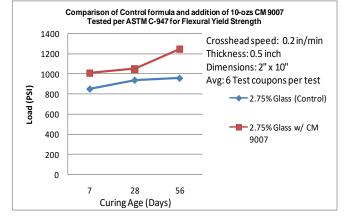
Resulting performance characteristics on GFRC:

- Eliminates efflorescence effect from cementitious compositions.
- Provides excellent water repellency from water and salt water solutions.
- Reduced salt transmission and chloride ion penetration thus providing additional corrosion protection.
- Excellent freeze thaw stability, and greatly reduces tendency for cracking.
- Maintains natural appearance of any cementitious substrate materials.
- Protects structure from various harmful growths of mosses, fungi, and algae.
- Contributes to the lowering of W/C water to cement mix ratio for increased flexural strengths.
- Improved workability when used with polycarboxylates type plasticizers. (Note: Decrease in workability time is observed when used with certain type of highly anionic water reducers such as sulfonates, compatibility testing with existing chemical type reducers are highly recommended before planned batch spray-ups.)

For questions, and support please contact IMRAE for technical assistance.

- Increases flexural strengths (both yield and ultimate strengths) by at least 200 PSI in 7 and 28-days per ASTM C-947.
- Exhibits no gain or loss of surface tension enabling additional coating or texturing requirements if needed.
- Very compatible with recycled mix materials such as pozzolan, and fly ash.

Meets ASTM Performance Standards:



ASTM E514-90 – Determines resistance to water penetration and leakage through unit masonry subjected to wind-driven rain.

ASTM C-666 Determination of resistance of concrete to rapid freeze thaw cycles and thawing (50 cycles).

ASTM C-1202 Determines the electrical conductance of concrete to provide a rapid indication of its resistance to the penetration of chloride ions.

Independent Test Lab Results

		GLASS	FLEXURAL	STRENGTH	OF		
Project Num	ber:	107617C		Report Date		09/07/07	
Project Name: Client Name:		Production Testing		Type of Sample		GFRC- Premix	
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		IMRAE Corporation		Date Cast: Date Tested:		09/07/07	
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2.	2.02	0.555	56	75	900	1205	ок
3.	1.88	0.519	42	44	829	869	ск
4.	1.85	0.509	41	42	855	876	ок
5.	1.88	0.466	41	46	1004	1127	OK
6.	1.87	0.501	46	48	980	1023	ок
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Physical Properties

CoatMasters[®] 9007 Admixture Appearance: Opaque Milky Liquid Specific Gravity: 0.985 – 0.990 pH: 8-9 Starting dosage Rate: 5 – 15 fluid oz / sack

Product Packaging

CoatMasters®9007 are available in 1-gallon, 5-gallon, 55-gallon drum, 220-gallon totes, and bulk tanker containers.

Disclaimer

The information and recommendations made are on our own studies and research that are believed to be accurate. However, no guarantee of their accuracy is given mainly due to various variations caused by actual application, formulation, and substrate conditions of the material used. The customer must conduct appropriate testing to ensure compatibility, and suitability for all its intended use.